

## Design of an ultrafiltration unit

Tumi Maimane, Siyabonga Simelane, Zandile Keebine, Kirsten Louw,  
Morepe Dolamo, Dzanga Raphulu, Nkululeko Mindu, John Soko, Kyle  
Jacobs, Zinhle Sangweni, Koffi Messan Agbavon

Tutors: Rahab Kgatle and Gideon Fareo

School of Computational and Applied Mathematics,  
University of the Witwatersrand



January 12, 2013

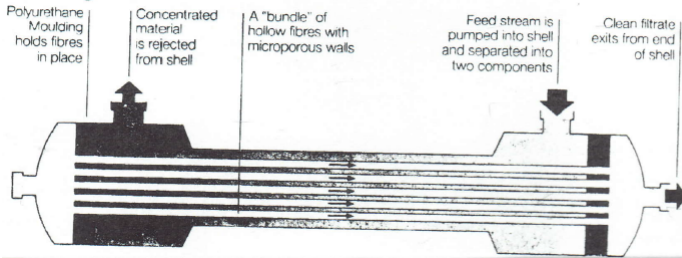
## Outline

- 1 The filter
- 2 Cleaning cycle
- 3 Objectives
- 4 Poiseuilli Flow
  - Navier Stokes Equation
- 5 D'Arcy's Law: Porous Media
- 6 Conclusion

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# Filter

## Operating Mode



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## Filter

- One of the uses of the filter is to purify water.
- Within the cartridge there are about 3000 hollow fibres made of plastic foam with radius  $330\mu$ .
- The foam is a porous material (pores with radius  $0.1\mu$ ). This enables pure water to flow through the pores while filtering the small particles out.
- Impure water is pumped into the system at high pressure (100 kPa).
- The pure water moves almost radially through the porous foam. The pressure function found in the foam can be found by using D'Arcy's Law.
- Then the pure water moves axially along the lumen. Using Poiseuille Flow, one can find the velocity of the water. Hence, the flux.
- The water will then be gathered at the end of the cartridge.

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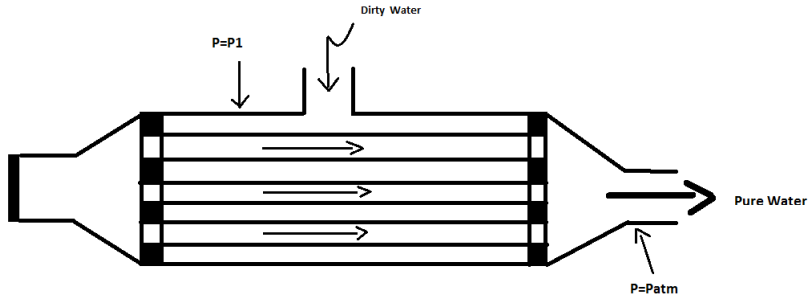
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## Filtration Process



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## Cleaning cycle

- During filtration, waste accumulates and some even smaller particles get lodged into the pores.
- To clean the fibres, a high pressured (500-700kPa), short duration air pulse is sent through the lumen. Thus clearing the pores.

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## Objectives

- Find the expression for the flux through each lumen in terms of the length inner and outer radii.
- Determine how important parameters give maximum flux.

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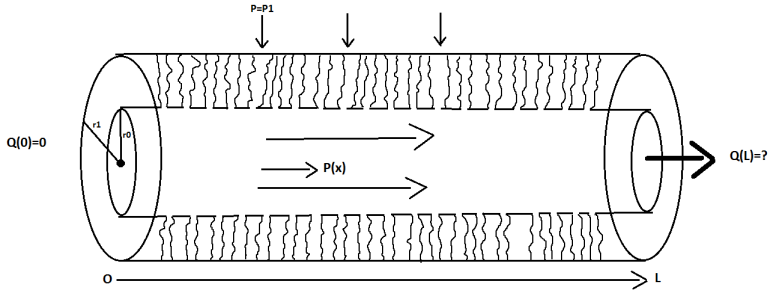
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## Poiseuille Flow

### Poiseuille Flow

Poiseuille flow- The steady flow of an incompressible fluid parallel to the axis of a circular pipe of infinite length, produced by a pressure gradient along the pipe.

# Fibres



## Navier Stokes Equation

- Navier Stokes Equation

$$\frac{\partial \vec{v}}{\partial t} + (\vec{v} \cdot \nabla) \vec{v} = \frac{1}{\rho} \nabla p + \mu \nabla^2 \vec{v} + \vec{F} \quad (1)$$

- Incompressibility condition for fluid

$$\nabla \cdot \vec{v} = 0 \quad (2)$$

- Velocity of fluid along the lumen

$$\vec{u} = (u_r, u_\theta, u_z) \quad (3)$$

$$= (0, 0, u_z(r)) \quad (4)$$

- From Navier-Stokes equation, three components in cylindrical are obtained:
  - $r$ - component :  $\frac{\partial p}{\partial r} = 0$
  - $\theta$  - component :  $0 = 0$
  - $z$ -component:  $\frac{dp}{dz} = \frac{\mu}{r} \frac{d}{dr} \left( r \frac{du}{dr} \right)$



- Boundary condition:

$$r = r_0, u_z(r_0) = 0 \quad (5)$$

- The resulting velocity is given as :

$$u_z = \frac{(r^2 - r_0^2)}{4\mu} \frac{dp}{dz} \quad (6)$$

- Flux = volume of fluid entering a cross-section area

$$Q = \int_0^{r_0} 2\pi r u_z dr \quad (7)$$

$$Q = -\frac{\pi r_0^4}{8\mu} \frac{dp}{dz} \quad (8)$$

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## D'Arcy Flow

### D'Arcy's Law

states that the average volumetric discharge of flow through a porous medium is directly proportional to the hydraulic gradient assuming that the flow is laminar and inertia can be neglected.

$$v_r = -\frac{k}{\mu} \vec{\nabla} p \quad (9)$$

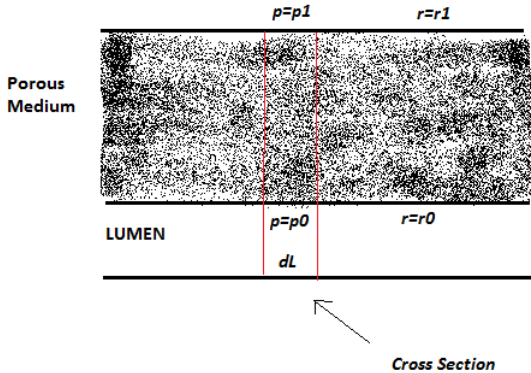
where

$K$  is the hydraulic permeability ( $2 \times 10^{-16} \text{ m}^2$ )

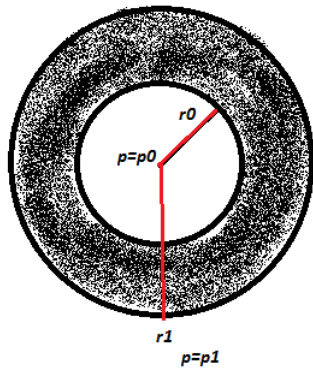
$\mu$  is the dynamic viscosity ( $1 \times 10^{-3} \text{ Pa sec}$  of water)

$\underline{v}$  is the volume flux/area

## Longitudinal section of Fibres



## Cross-section of Fibres



## Cross-section area

- From the figure above we get that  $dA = 2\pi r v_r$
- Due to the Continuity equation

$$\nabla \cdot (\nabla p) = 0 \quad (10)$$

- Expanding this in cylindrical coordinates gives:

$$\frac{1}{r} \frac{d}{dr} \left( r \frac{dp}{dz} \right) = 0 \quad (11)$$

- Integrating we get

$$p_r = A \ln r + B \quad (12)$$

where

$$A = \frac{p_0 - p_1}{\ln\left(\frac{r_0}{r_1}\right)} = 0, B = P_1 \quad (13)$$

- Boundary Conditions:

$$r = r_0 \implies p = p_0 \quad (14)$$

$$r = r_1 \implies p = p_1 \quad (15)$$

- where  $p_1$  is a constant along the lumen and  $p_0$  is a constant in a cross-section.



## Finding the pressure in the porous medium using D'Arcy's law

- Now consider D'Arcy's law

$$V(r) = \frac{k}{\mu} P_r \quad (16)$$

- Let  $q(z)$  = total flux/length going into the lumen at a chosen cross-section.

$$q(z) = 2\pi rV(r) = \text{constant} \quad (17)$$

$$= -2\pi \frac{k}{\mu} A \quad (18)$$

- Therefore  $q(z) = \left( \frac{2\pi k}{\mu} \frac{1}{\ln(\frac{r_0}{r_1})} \right) (p_0 - p_1)$
- Let  $\xi = \frac{2\pi k}{\mu} \frac{1}{\ln(\frac{r_0}{r_1})}$

## Section 3

- Summary of the results from Poiseuille flow and Darcy's law gives :

$$Q_z(z) = q(z) \quad (19)$$

$$q(z) = -(p_1 - p(z))\xi \quad (20)$$

$$Q(z) = -\gamma \frac{dp}{dz} \quad (21)$$

- where  $\gamma = \frac{\pi r_1^4}{8\mu}$  and  $p_0$  is no longer a constant but a function  $p(z)$  that varies along the lumen.

- Differentiate (15) and equating the results with (14) gives:

$$\frac{d^2 p}{dz^2} - \vec{\Gamma} p(z) = -p_1 \vec{\Gamma} \quad (22)$$

where  $\vec{\Gamma} = \frac{\xi}{\gamma}$

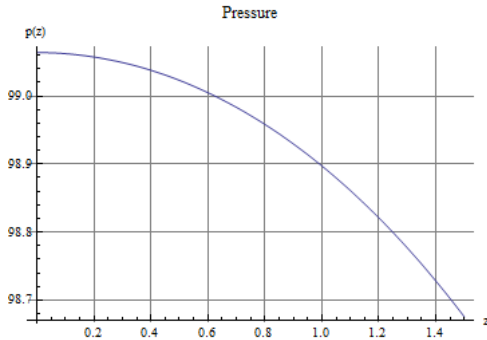
- Boundary Conditions

$$z = 0, \frac{dp}{dz} = 0 \quad (23)$$

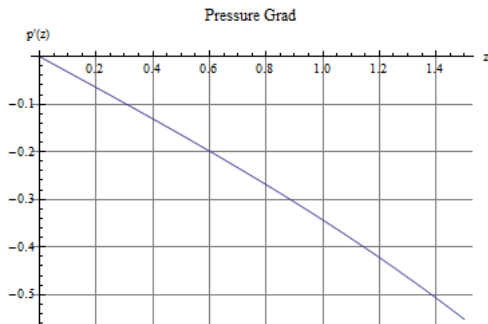
$$z = L, p = p_0 \quad (24)$$

- Pressure in the lumen :  $p = p_1 - (p_0 - p_1) \frac{\cosh(z\sqrt{\vec{\Gamma}})}{\cosh(L\sqrt{\vec{\Gamma}})}$

## Pressure



## Pressure gradient



- Corresponding flux in the lumen:

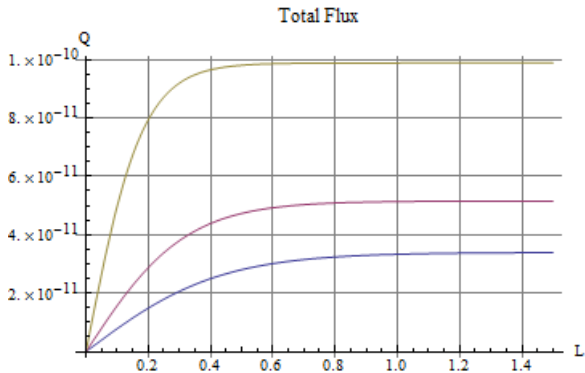
$$Q(z) = \frac{\pi r_1^4}{8\mu} \frac{dp}{dz} \quad (25)$$

$$= \frac{\vec{\Gamma} r_1^4}{8\mu} \left( (p_0 - p_1) \frac{\sinh(\sqrt{\vec{\Gamma}} z)}{\cosh(L\sqrt{\vec{\Gamma}})} \right) \quad (26)$$

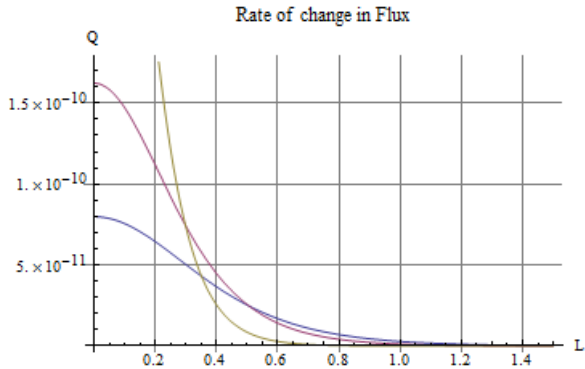
- At  $z = L$  the flux is defined as follows:

$$Q(L) = \frac{\vec{\Gamma} r_1^4}{8\mu} \left[ (p_0 - p_1) \tanh(\sqrt{\vec{\Gamma}} L) \right] \quad (27)$$

## Total Flux

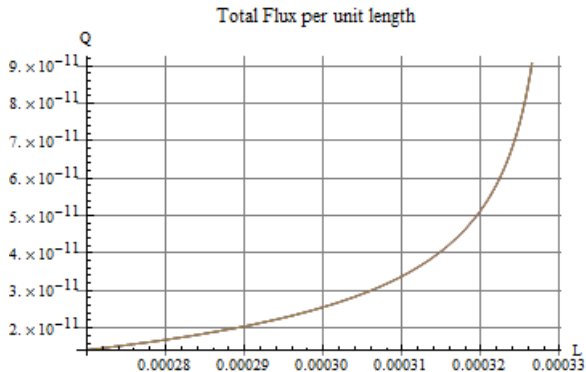


## Rate of change of total flux

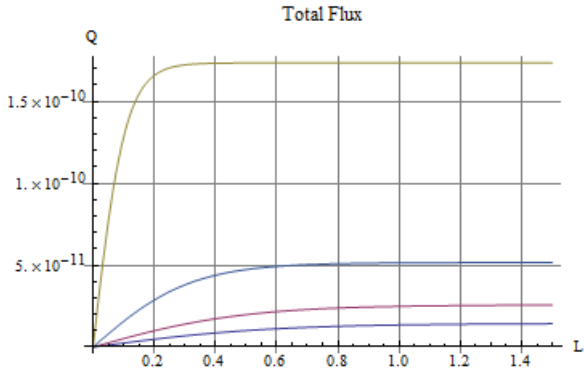




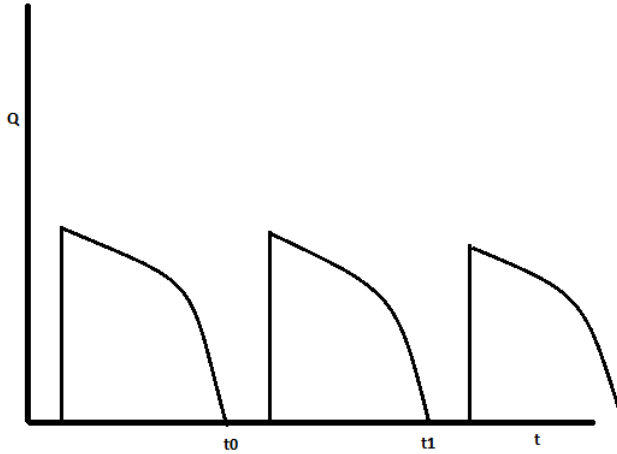
## Flux and inner radius versus fixed length



## Flux and inner radius versus length



## Filtration cycle



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## Conclusion

- Problem reduction
- Identified effect of salient parameters
- Used determined effect to understand how to meet specifications of filtration unit

## Q and A

Thank You!!!

## Q and A

AND HAPPY BIRTHDAY DZANGA!!!

## References



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